

Sin-ying
Porcelain casting slip
Cone 10

	%	Batch		
		25 lbs	50 lbs	100 lbs
Grolleg	50%	12.50 lbs	25.00 lbs	50 lbs
Whiting	1%	0.25 lb	0.50 lb	1 lbs
Custer	25%	6.25 lbs	12.50 lbs	25 lbs
Silica	24%	6.00 lbs	12.00 lbs	24 lbs
Darven	0.6%	6.9grms	138grms	276grms
Water (approx.)	40%	11 lbs	22 lbs	44 lbs

* Grolleg=English China Clay/Kaolin

Silica=Flint

Mixing procedure:

Mix water with Darven

Mix Dry ingredient and mix to water mix

WHILE BLUNGING/mixing

“Keep your hand and head out of the blunger/mixer”

And clean up. Don't slip up!